

LM2662/LM2663 Switched Capacitor Voltage Converter

Check for Samples: [LM2662](#), [LM2663](#)

FEATURES

- Inverts or Doubles Input Supply Voltage
- 8-Pin SOIC Package
- 3.5Ω Typical Output Resistance
- 86% Typical Conversion Efficiency at 200 mA
- (LM2662) Selectable Oscillator Frequency: 20 kHz/150 kHz
- (LM2663) Low Current Shutdown Mode

APPLICATIONS

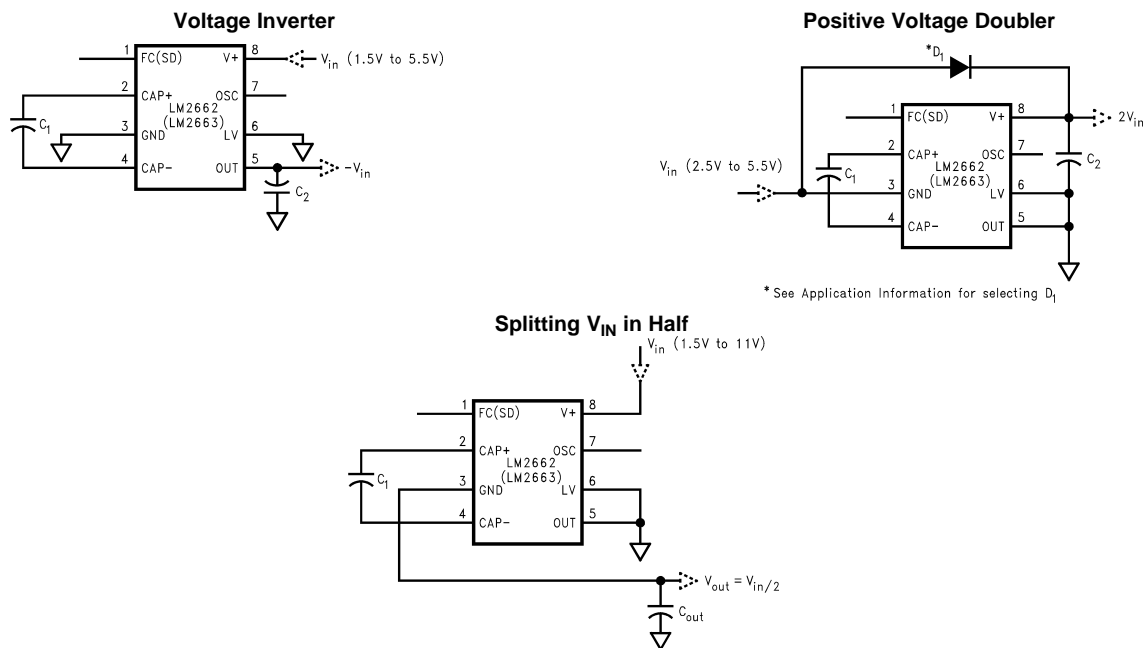
- Laptop computers
- Cellular phones
- Medical instruments
- Operational amplifier power supplies
- Interface power supplies
- Handheld instruments

DESCRIPTION

The LM2662/LM2663 CMOS charge-pump voltage converter inverts a positive voltage in the range of 1.5V to 5.5V to the corresponding negative voltage. The LM2662/LM2663 uses two low cost capacitors to provide 200 mA of output current without the cost, size, and EMI related to inductor based converters. With an operating current of only 300 μA and operating efficiency greater than 90% at most loads, the LM2662/LM2663 provides ideal performance for battery powered systems. The LM2662/LM2663 may also be used as a positive voltage doubler.

The oscillator frequency can be lowered by adding an external capacitor to the OSC pin. Also, the OSC pin may be used to drive the LM2662/LM2663 with an external clock. For LM2662, a frequency control (FC) pin selects the oscillator frequency of 20 kHz or 150 kHz. For LM2663, an external shutdown (SD) pin replaces the FC pin. The SD pin can be used to disable the device and reduce the quiescent current to 10 μA. The oscillator frequency for LM2663 is 150 kHz.

Basic Application Circuits



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These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

Absolute Maximum Ratings⁽¹⁾⁽²⁾

Supply Voltage (V+ to GND, or GND to OUT)	6V
LV	(OUT – 0.3V) to (GND + 3V)
FC, OSC, SD	The least negative of (OUT – 0.3V) or (V+ – 6V) to (V+ + 0.3V)
V+ and OUT Continuous Output Current	250 mA
Output Short-Circuit Duration to GND ⁽³⁾	1 sec.
Power Dissipation (T _A = 25°C) ⁽⁴⁾	735 mW
T _J Max ⁽⁴⁾	150°C
θ _{JA} ⁽⁴⁾	170°C/W
Operating Ambient Temperature Range	–40°C to +85°C
Operating Junction Temperature Range	–40°C to +105°C
Storage Temperature Range	–65°C to +150°C
Lead Temperature (Soldering, 10 seconds)	300°C
ESD Rating	2 kV

- (1) Absolute maximum ratings indicate limits beyond which damage to the device may occur. Electrical specifications do not apply when operating the device beyond its rated operating conditions.
- (2) If Military/Aerospace specified devices are required, please contact the Texas Instruments Sales Office/Distributors for availability and specifications.
- (3) OUT may be shorted to GND for one second without damage. However, shorting OUT to V+ may damage the device and should be avoided. Also, for temperatures above 85°C, OUT must not be shorted to GND or V+, or device may be damaged.
- (4) The maximum allowable power dissipation is calculated by using $P_{DMax} = (T_{JMax} - T_A) / \theta_{JA}$, where T_{JMax} is the maximum junction temperature, T_A is the ambient temperature, and θ_{JA} is the junction-to-ambient thermal resistance of the specified package.

Electrical Characteristics

Limits in standard typeface are for $T_J = 25^\circ\text{C}$, and limits in **boldface** type apply over the full Operating Junction Temperature Range. Unless otherwise specified: $V_+ = 5\text{V}$, $\text{FC} = \text{Open}$, $C_1 = C_2 = 47\ \mu\text{F}$.⁽¹⁾

Symbol	Parameter	Condition	Min	Typ	Max	Units
V_+	Supply Voltage	$R_L = 1\text{k}$ Inverter, $\text{LV} = \text{Open}$	3.5		5.5	V
		Inverter, $\text{LV} = \text{GND}$	1.5		5.5	
		Doubler, $\text{LV} = \text{OUT}$	2.5		5.5	
I_Q	Supply Current	No Load $\text{LV} = \text{Open}$	$\text{FC} = V_+$ (LM2662)	1.3	4	mA
			$\text{SD} = \text{Ground}$ (LM2663)			
			$\text{FC} = \text{Open}$	0.3	0.8	
I_{SD}	Shutdown Supply Current (LM2663)			10		μA
V_{SD}	Shutdown Pin Input Voltage (LM2663)	Shutdown Mode	2.0	(2)		V
		Normal Operation			0.3	
I_L	Output Current		200			mA
R_{OUT}	Output Resistance ⁽³⁾	$I_L = 200\ \text{mA}$		3.5	7	Ω
f_{OSC}	Oscillator Frequency ⁽⁴⁾	$\text{OSC} = \text{Open}$	$\text{FC} = \text{Open}$	7	20	kHz
			$\text{FC} = V_+$	55	150	
f_{SW}	Switching Frequency ⁽⁵⁾	$\text{OSC} = \text{Open}$	$\text{FC} = \text{Open}$	3.5	10	kHz
			$\text{FC} = V_+$	27.5	75	
I_{OSC}	OSC Input Current	$\text{FC} = \text{Open}$		± 2		μA
		$\text{FC} = V_+$		± 10		
P_{EFF}	Power Efficiency	$R_L (500)$ between V_+ and OUT	90	96		%
		$I_L = 200\ \text{mA}$ to GND		86		
V_{OEFF}	Voltage Conversion Efficiency	No Load	99	99.96		%

- (1) In the test circuit, capacitors C_1 and C_2 are $47\ \mu\text{F}$, $0.2\ \Omega$ maximum ESR capacitors. Capacitors with higher ESR will increase output resistance, reduce output voltage and efficiency.
- (2) In doubling mode, when $V_{\text{out}} > 5\text{V}$, minimum input high for shutdown equals $V_{\text{out}} - 3\text{V}$.
- (3) Specified output resistance includes internal switch resistance and capacitor ESR.
- (4) For LM2663, the oscillator frequency is $150\ \text{kHz}$.
- (5) The output switches operate at one half of the oscillator frequency, $f_{\text{OSC}} = 2f_{\text{SW}}$.

Test Circuits

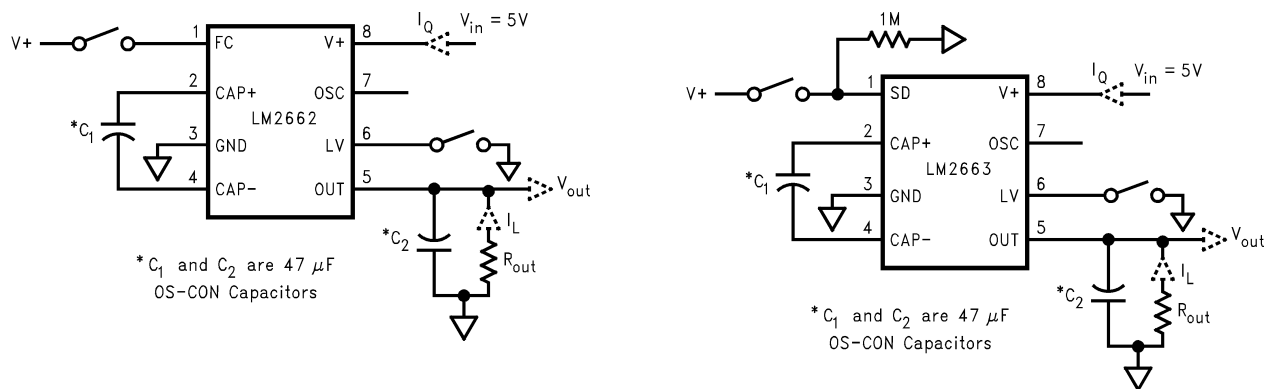
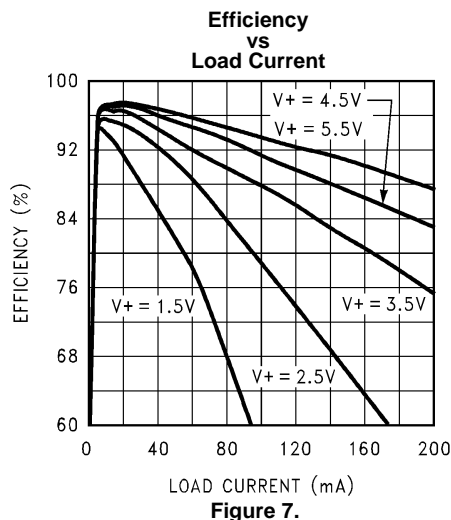
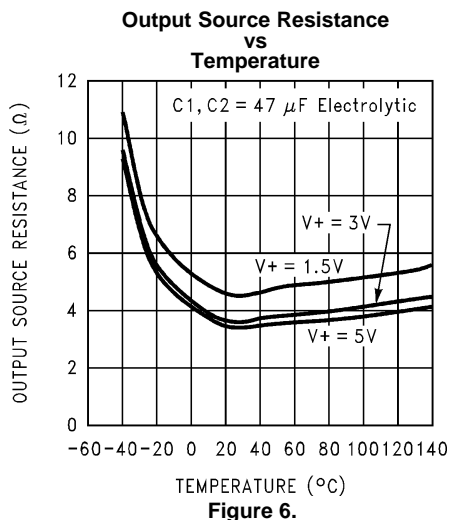
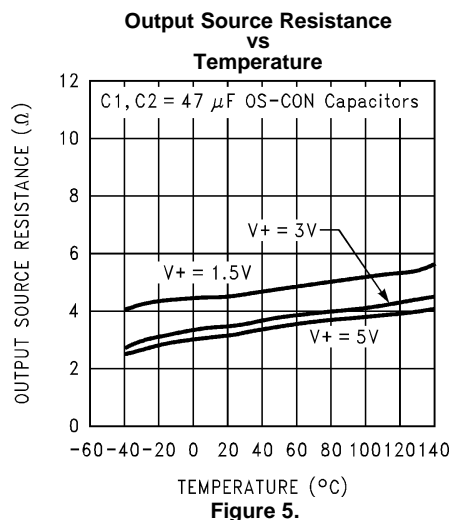
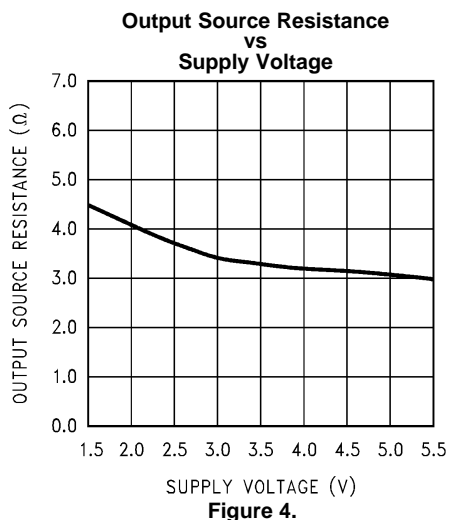
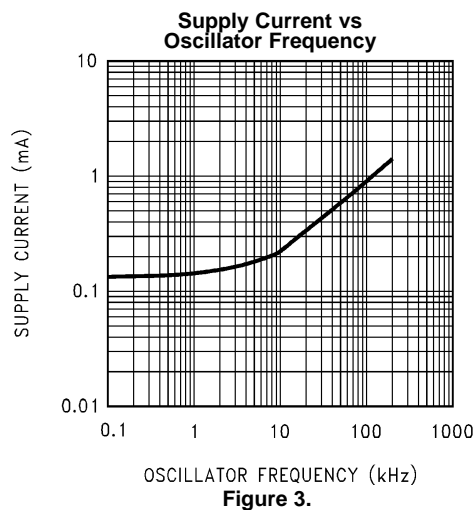
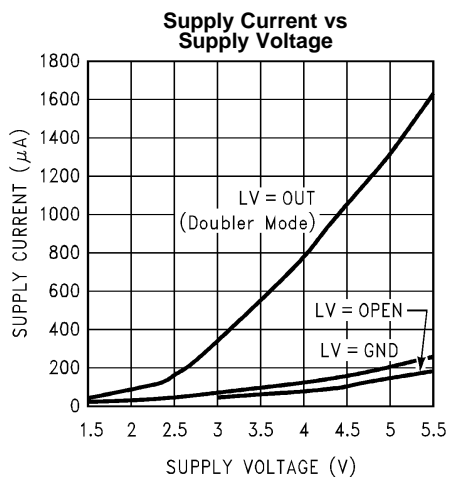


Figure 1. LM2662 and LM2663 Test Circuits

Typical Performance Characteristics

(Circuit of [Figure 1](#))



Typical Performance Characteristics (continued)

(Circuit of [Figure 1](#))

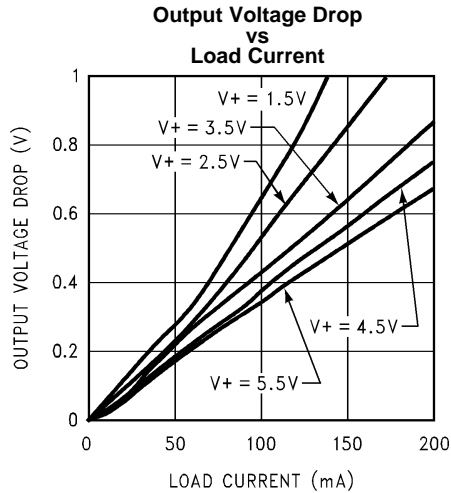


Figure 8.

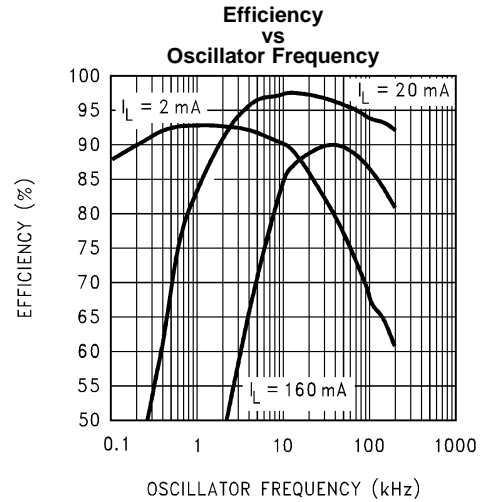


Figure 9.

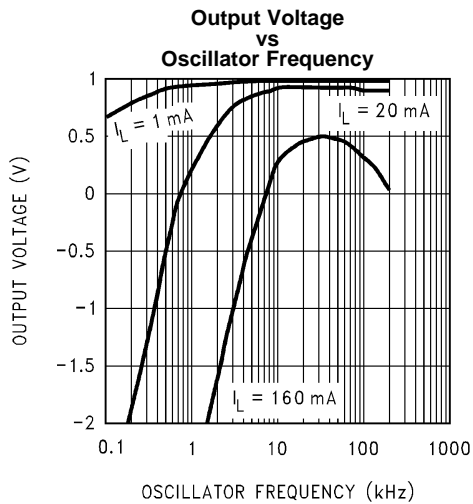


Figure 10.

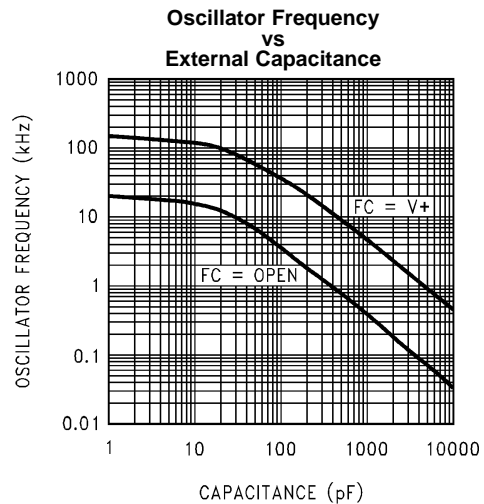


Figure 11.

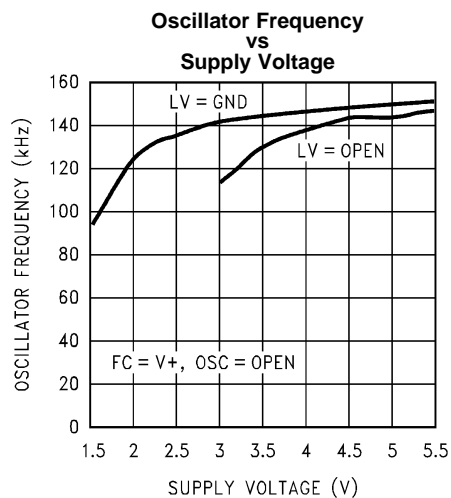


Figure 12.

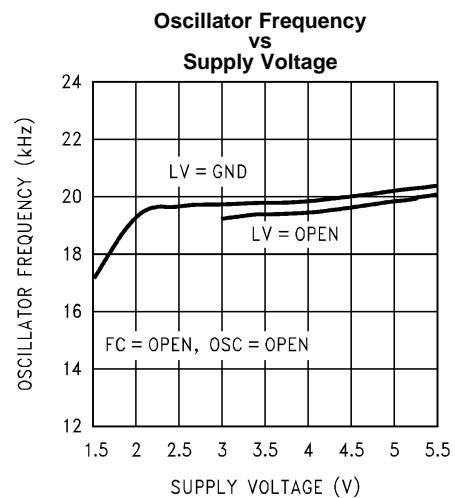


Figure 13.

Typical Performance Characteristics (continued)

(Circuit of [Figure 1](#))

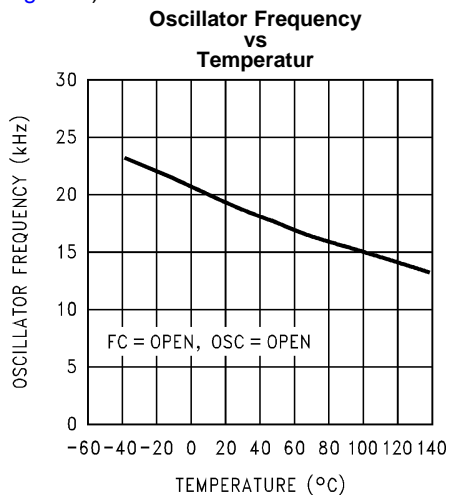


Figure 14.

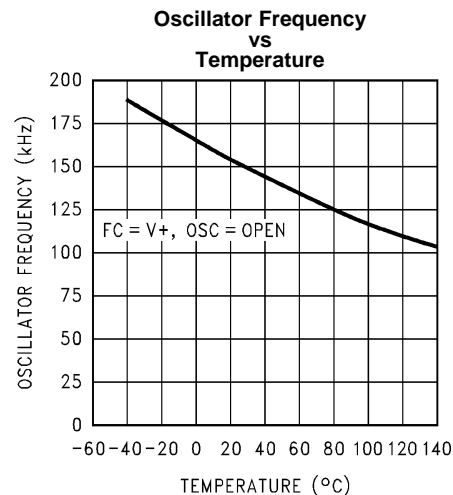


Figure 15.

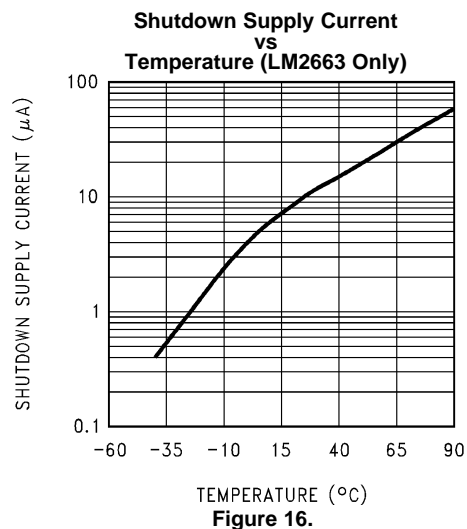


Figure 16.

CONNECTION DIAGRAMS

8-Pin SOIC Package

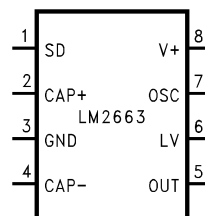
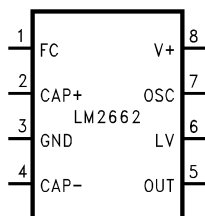


Figure 17. D Package Top View

Pin Descriptions

Pin	Name	Function	
		Voltage Inverter	Voltage Doubler
1	FC (LM2662)	Frequency control for internal oscillator: FC = open, $f_{OSC} = 20 \text{ kHz}$ (typ); FC = V+, $f_{OSC} = 150 \text{ kHz}$ (typ); FC has no effect when OSC pin is driven externally.	Same as inverter.
1	SD (LM2663)	Shutdown control pin, tie this pin to the ground in normal operation.	Same as inverter.
2	CAP+	Connect this pin to the positive terminal of charge-pump capacitor.	Same as inverter.
3	GND	Power supply ground input.	Power supply positive voltage input.
4	CAP–	Connect this pin to the negative terminal of charge-pump capacitor.	Same as inverter.
5	OUT	Negative voltage output.	Power supply ground input.
6	LV	Low-voltage operation input. Tie LV to GND when input voltage is less than 3.5V. Above 3.5V, LV can be connected to GND or left open. When driving OSC with an external clock, LV must be connected to GND.	LV must be tied to OUT.
7	OSC	Oscillator control input. OSC is connected to an internal 15 pF capacitor. An external capacitor can be connected to slow the oscillator. Also, an external clock can be used to drive OSC.	Same as inverter except that OSC cannot be driven by an external clock.
8	V+	Power supply positive voltage input.	Positive voltage output.

Circuit Description

The LM2662/LM2663 contains four large CMOS switches which are switched in a sequence to invert the input supply voltage. Energy transfer and storage are provided by external capacitors. Figure 18 illustrates the voltage conversion scheme. When S_1 and S_3 are closed, C_1 charges to the supply voltage V_+ . During this time interval switches S_2 and S_4 are open. In the second time interval, S_1 and S_3 are open and S_2 and S_4 are closed, C_1 is charging C_2 . After a number of cycles, the voltage across C_2 will be pumped to V_+ . Since the anode of C_2 is connected to ground, the output at the cathode of C_2 equals $-(V_+)$ assuming no load on C_2 , no loss in the switches, and no ESR in the capacitors. In reality, the charge transfer efficiency depends on the switching frequency, the on-resistance of the switches, and the ESR of the capacitors.

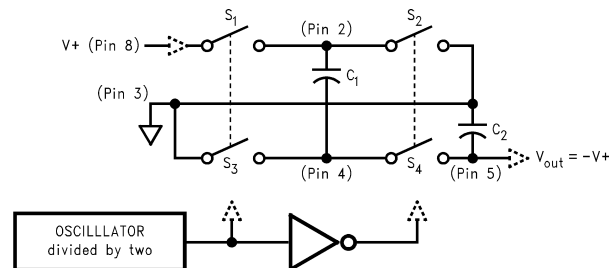


Figure 18. Voltage Inverting Principle

APPLICATION INFORMATION

SIMPLE NEGATIVE VOLTAGE CONVERTER

The main application of LM2662/LM2663 is to generate a negative supply voltage. The voltage inverter circuit uses only two external capacitors as shown in the Basic Application Circuits. The range of the input supply voltage is 1.5V to 5.5V. For a supply voltage less than 3.5V, the LV pin must be connected to ground to bypass the internal regulator circuitry. This gives the best performance in low voltage applications. If the supply voltage is greater than 3.5V, LV may be connected to ground or left open. The choice of leaving LV open simplifies the direct substitution of the LM2662/LM2663 for the LMC7660 Switched Capacitor Voltage Converter.

The output characteristics of this circuit can be approximated by an ideal voltage source in series with a resistor. The voltage source equals $-(V_+)$. The output resistance R_{out} is a function of the ON resistance of the internal MOS switches, the oscillator frequency, and the capacitance and ESR of C_1 and C_2 . Since the switching current charging and discharging C_1 is approximately twice as the output current, the effect of the ESR of the pumping capacitor C_1 is multiplied by four in the output resistance. The output capacitor C_2 is charging and discharging at a current approximately equal to the output current, therefore, its ESR only counts once in the output resistance. A good approximation is:

$$R_{out} \cong 2R_{SW} + \frac{2}{f_{osc} \times C_1} + 4ESR_{C1} + ESR_{C2} \quad (1)$$

where R_{SW} is the sum of the ON resistance of the internal MOS switches shown in [Figure 18](#).

High value, low ESR capacitors will reduce the output resistance. Instead of increasing the capacitance, the oscillator frequency can be increased to reduce the $2/(f_{osc} \times C_1)$ term. Once this term is trivial compared with R_{SW} and ESRs, further increasing in oscillator frequency and capacitance will become ineffective.

The peak-to-peak output voltage ripple is determined by the oscillator frequency, and the capacitance and ESR of the output capacitor C_2 :

$$V_{ripple} = \frac{I_L}{f_{osc} \times C_2} + 2 \times I_L \times ESR_{C2} \quad (2)$$

Again, using a low ESR capacitor will result in lower ripple.

POSITIVE VOLTAGE DOUBLER

The LM2662/LM2663 can operate as a positive voltage doubler (as shown in the Basic Application Circuits). The doubling function is achieved by reversing some of the connections to the device. The input voltage is applied to the GND pin with an allowable voltage from 2.5V to 5.5V. The V_+ pin is used as the output. The LV pin and OUT pin must be connected to ground. The OSC pin can not be driven by an external clock in this operation mode. The unloaded output voltage is twice of the input voltage and is not reduced by the diode D_1 's forward drop.

The Schottky diode D_1 is only needed for start-up. The internal oscillator circuit uses the V_+ pin and the LV pin (connected to ground in the voltage doubler circuit) as its power rails. Voltage across V_+ and LV must be larger than 1.5V to insure the operation of the oscillator. During start-up, D_1 is used to charge up the voltage at V_+ pin to start the oscillator; also, it protects the device from turning-on its own parasitic diode and potentially latching-up. Therefore, the Schottky diode D_1 should have enough current carrying capability to charge the output capacitor at start-up, as well as a low forward voltage to prevent the internal parasitic diode from turning-on. A Schottky diode like 1N5817 can be used for most applications. If the input voltage ramp is less than 10V/ms, a smaller Schottky diode like MBR0520LT1 can be used to reduce the circuit size.

SPLIT V_+ IN HALF

Another interesting application shown in the Basic Application Circuits is using the LM2662/LM2663 as a precision voltage divider. Since the off-voltage across each switch equals $V_{IN}/2$, the input voltage can be raised to +11V.

CHANGING OSCILLATOR FREQUENCY

For the LM2662, the internal oscillator frequency can be selected using the Frequency Control (FC) pin. When FC is open, the oscillator frequency is 20 kHz; when FC is connected to V_+ , the frequency increases to 150 kHz. A higher oscillator frequency allows smaller capacitors to be used for equivalent output resistance and ripple, but increases the typical supply current from 0.3 mA to 1.3 mA.

The oscillator frequency can be lowered by adding an external capacitor between OSC and GND (See typical performance characteristics). Also, in the inverter mode, an external clock that swings within 100 mV of V+ and GND can be used to drive OSC. Any CMOS logic gate is suitable for driving OSC. LV must be grounded when driving OSC. The maximum external clock frequency is limited to 150 kHz.

The switching frequency of the converter (also called the charge pump frequency) is half of the oscillator frequency.

NOTE: OSC cannot be driven by an external clock in the voltage-doubling mode.

Table 1. LM2662 Oscillator Frequency Selection

FC	OSC	Oscillator
Open	Open	20 kHz
V+	Open	150 kHz
Open or V+	External Capacitor	See Typical Performance Characteristics
N/A	External Clock (inverter mode only)	External Clock Frequency

Table 2. LM2663 Oscillator Frequency Selection

OSC	Oscillator
Open	150 kHz
External Capacitor	See Typical Performance Characteristics
External Clock (inverter mode only)	External Clock Frequency

SHUTDOWN MODE

For the LM2663, a shutdown (SD) pin is available to disable the device and reduce the quiescent current to 10 µA. Applying a voltage greater than 2V to the SD pin will bring the device into shutdown mode. While in normal operating mode, the SD pin is connected to ground.

CAPACITOR SELECTION

As discussed in the *Simple Negative Voltage Converter* section, the output resistance and ripple voltage are dependent on the capacitance and ESR values of the external capacitors. The output voltage drop is the load current times the output resistance, and the power efficiency is

$$\eta = \frac{P_{out}}{P_{in}} = \frac{I_L^2 R_L}{I_L^2 R_L + I_L^2 R_{out} + I_Q(V+)} \quad (3)$$

Where $I_Q(V+)$ is the quiescent power loss of the IC device, and $I_L^2 R_{OUT}$ is the conversion loss associated with the switch on-resistance, the two external capacitors and their ESRs.

Low ESR capacitors (Table 3) are recommended for both capacitors to maximize efficiency, reduce the output voltage drop and voltage ripple. For convenience, C_1 and C_2 are usually chosen to be the same.

The output resistance varies with the oscillator frequency and the capacitors. In Figure 19, the output resistance vs. oscillator frequency curves are drawn for four different capacitor values. At very low frequency range, capacitance plays the most important role in determining the output resistance. Once the frequency is increased to some point (such as 100 kHz for the 47 µF capacitors), the output resistance is dominated by the ON resistance of the internal switches and the ESRs of the external capacitors. A low value, smaller size capacitor usually has a higher ESR compared with a bigger size capacitor of the same type. Ceramic capacitors can be chosen for their lower ESR. As shown in Figure 19, in higher frequency range, the output resistance using the 10 µF ceramic capacitors is close to these using higher value tantalum capacitors.

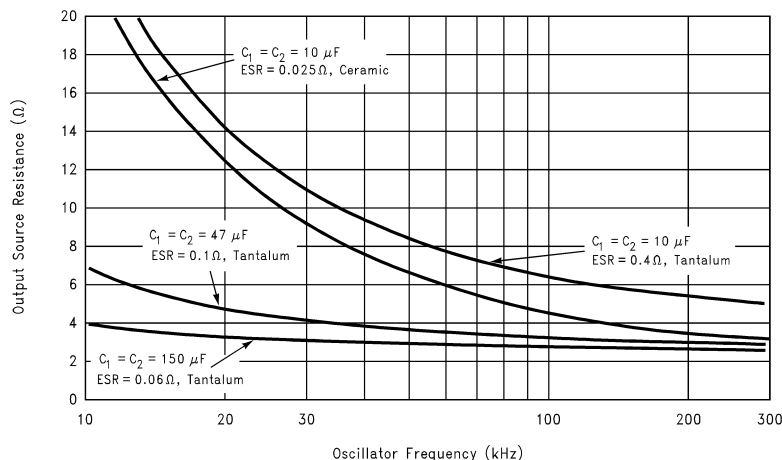


Figure 19. Output Source Resistance vs Oscillator Frequency

Table 3. Low ESR Capacitor Manufacturers

Manufacturer	Phone	Capacitor Type
Nichicon Corp.	(708)-843-7500	PL, PF series, through-hole aluminum electrolytic
AVX Corp.	(803)-448-9411	TPS series, surface-mount tantalum
Sprague	(207)-324-4140	593D, 594D, 595D series, surface-mount tantalum
Sanyo	(619)-661-6835	OS-CON series, through-hole aluminum electrolytic
Murata	(800)-831-9172	Ceramic chip capacitors
Taiyo Yuden	(800)-348-2496	Ceramic chip capacitors
Tokin	(408)-432-8020	Ceramic chip capacitors

Other Applications

PARALLELING DEVICES

Any number of LM2662s (or LM2663s) can be paralleled to reduce the output resistance. Each device must have its own pumping capacitor C_1 , while only one output capacitor C_{out} is needed as shown in Figure 20. The composite output resistance is:

$$R_{out} = \frac{R_{out} \text{ of each LM2662 (or LM2663)}}{\text{Number of Devices}} \quad (4)$$

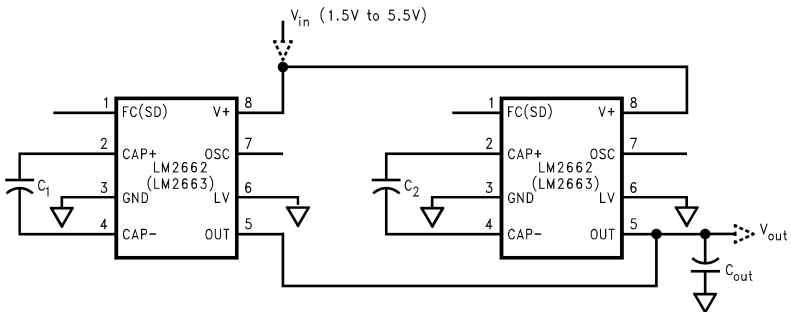


Figure 20. Lowering Output Resistance by Paralleling Devices

CASCADING DEVICES

Cascading the LM2662s (or LM2663s) is an easy way to produce a greater negative voltage (as shown in Figure 21). If n is the integer representing the number of devices cascaded, the unloaded output voltage V_{out} is $(-nV_{in})$. The effective output resistance is equal to the weighted sum of each individual device:

$$R_{out} = nR_{out_1} + \frac{n}{2}R_{out_2} + \dots + R_{out_n} \quad (5)$$

A three-stage cascade circuit shown in Figure 22 generates $-3V_{in}$ from V_{in} .

Cascading is also possible when devices are operating in doubling mode. In Figure 23, two devices are cascaded to generate $3V_{in}$.

An example of using the circuit in Figure 22 or Figure 23 is generating +15V or -15V from a +5V input.

Note that, the number of n is practically limited since the increasing of n significantly reduces the efficiency and increases the output resistance and output voltage ripple.

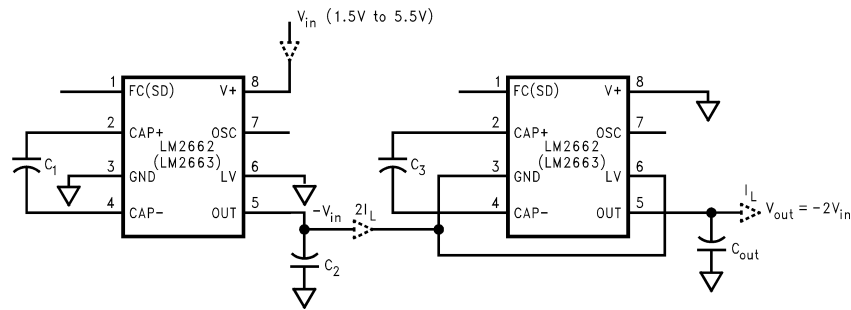


Figure 21. Increasing Output Voltage by Cascading Devices

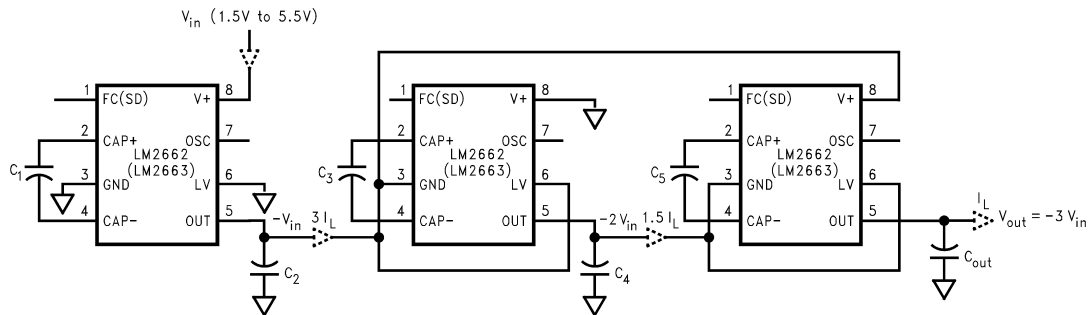


Figure 22. Generating $-3V_{in}$ from $+V_{in}$

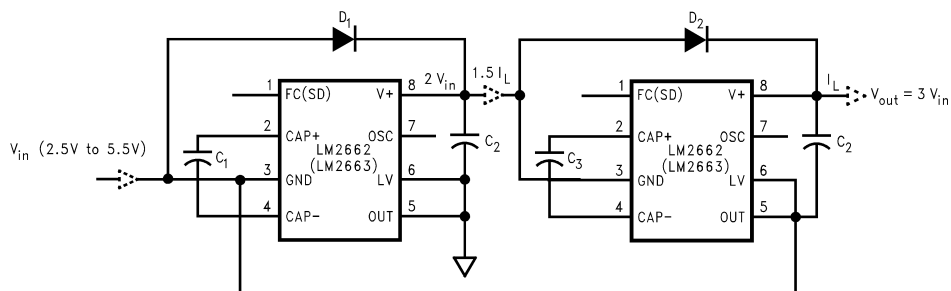


Figure 23. Generating $+3V_{in}$ from $+V_{in}$

REGULATING V_{out}

It is possible to regulate the output of the LM2662/LM2663 by use of a low dropout regulator (such as LP2986). The whole converter is depicted in Figure 24. This converter can give a regulated output from -1.5V to -5.5V by choosing the proper resistor ratio:

$$V_{out} = V_{ref} \left(1 + \frac{R_1}{100k} \right) \quad (6)$$

where, $V_{ref} = 1.23V$

The error flag on pin 7 of the LP2986 goes low when the regulated output at pin 5 drops by about 5% below nominal. The LP2986 can be shutdown by taking pin 8 low. The less than 1 μA quiescent current in the shutdown mode is favorable for battery powered applications.

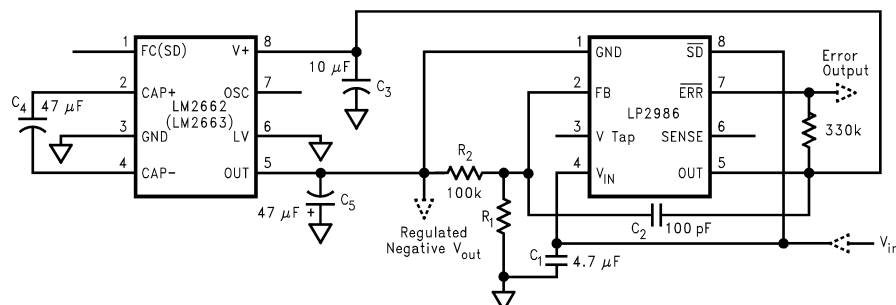


Figure 24. Combining LM2662/LM2663 with LP2986 to Make a Negative Adjustable Regulator

Also, as shown in [Figure 25](#) by operating the LM2662/LM2663 in voltage doubling mode and adding a low dropout regulator (such as LP2986) at the output, we can get +5V output from an input as low as +3.3V.

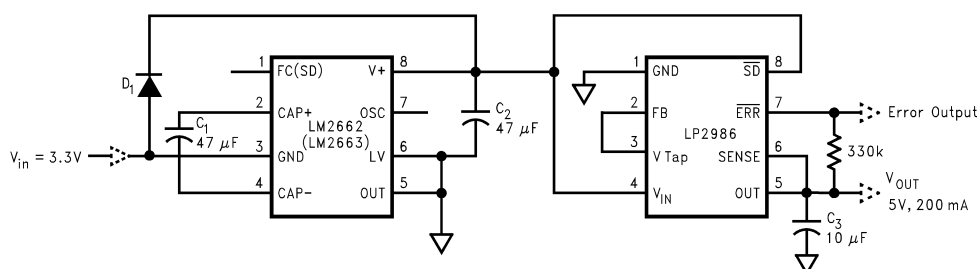


Figure 25. Generating +5V from +3.3V Input Voltage

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead/Ball Finish	MSL Peak Temp (3)	Op Temp (°C)	Top-Side Markings (4)	Samples
LM2662M	ACTIVE	SOIC	D	8	95	TBD	Call TI	Call TI	-40 to 85	LM26 62M	Samples
LM2662M/NOPB	ACTIVE	SOIC	D	8	95	Green (RoHS & no Sb/Br)	CU SN	Level-1-260C-UNLIM	-40 to 85	LM26 62M	Samples
LM2662MX	ACTIVE	SOIC	D	8	2500	TBD	Call TI	Call TI	-40 to 85	LM26 62M	Samples
LM2662MX/NOPB	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU SN	Level-1-260C-UNLIM	-40 to 85	LM26 62M	Samples
LM2663M	ACTIVE	SOIC	D	8	95	TBD	Call TI	Call TI	-40 to 85	LM26 63M	Samples
LM2663M/NOPB	ACTIVE	SOIC	D	8	95	Green (RoHS & no Sb/Br)	CU SN	Level-1-260C-UNLIM	-40 to 85	LM26 63M	Samples
LM2663MX	ACTIVE	SOIC	D	8	2500	TBD	Call TI	Call TI	-40 to 85	LM26 63M	Samples
LM2663MX/NOPB	ACTIVE	SOIC	D	8	2500	Green (RoHS & no Sb/Br)	CU SN	Level-1-260C-UNLIM	-40 to 85	LM26 63M	Samples

(1) The marketing status values are defined as follows:

ACTIVE: Product device recommended for new designs.

LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.

NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.

PREVIEW: Device has been announced but is not in production. Samples may or may not be available.

OBSOLETE: TI has discontinued the production of the device.

(2) Eco Plan - The planned eco-friendly classification: Pb-Free (RoHS), Pb-Free (RoHS Exempt), or Green (RoHS & no Sb/Br) - please check <http://www.ti.com/productcontent> for the latest availability information and additional product content details.

TBD: The Pb-Free/Green conversion plan has not been defined.

Pb-Free (RoHS): TI's terms "Lead-Free" or "Pb-Free" mean semiconductor products that are compatible with the current RoHS requirements for all 6 substances, including the requirement that lead not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, TI Pb-Free products are suitable for use in specified lead-free processes.

Pb-Free (RoHS Exempt): This component has a RoHS exemption for either 1) lead-based flip-chip solder bumps used between the die and package, or 2) lead-based die adhesive used between the die and leadframe. The component is otherwise considered Pb-Free (RoHS compatible) as defined above.

Green (RoHS & no Sb/Br): TI defines "Green" to mean Pb-Free (RoHS compatible), and free of Bromine (Br) and Antimony (Sb) based flame retardants (Br or Sb do not exceed 0.1% by weight in homogeneous material)

(3) MSL, Peak Temp. -- The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

⁽⁴⁾ Only one of markings shown within the brackets will appear on the physical device.

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TAPE AND REEL INFORMATION


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LM2662MX	SOIC	D	8	2500	330.0	12.4	6.5	5.4	2.0	8.0	12.0	Q1
LM2662MX/NOPB	SOIC	D	8	2500	330.0	12.4	6.5	5.4	2.0	8.0	12.0	Q1
LM2663MX	SOIC	D	8	2500	330.0	12.4	6.5	5.4	2.0	8.0	12.0	Q1
LM2663MX/NOPB	SOIC	D	8	2500	330.0	12.4	6.5	5.4	2.0	8.0	12.0	Q1

TAPE AND REEL BOX DIMENSIONS

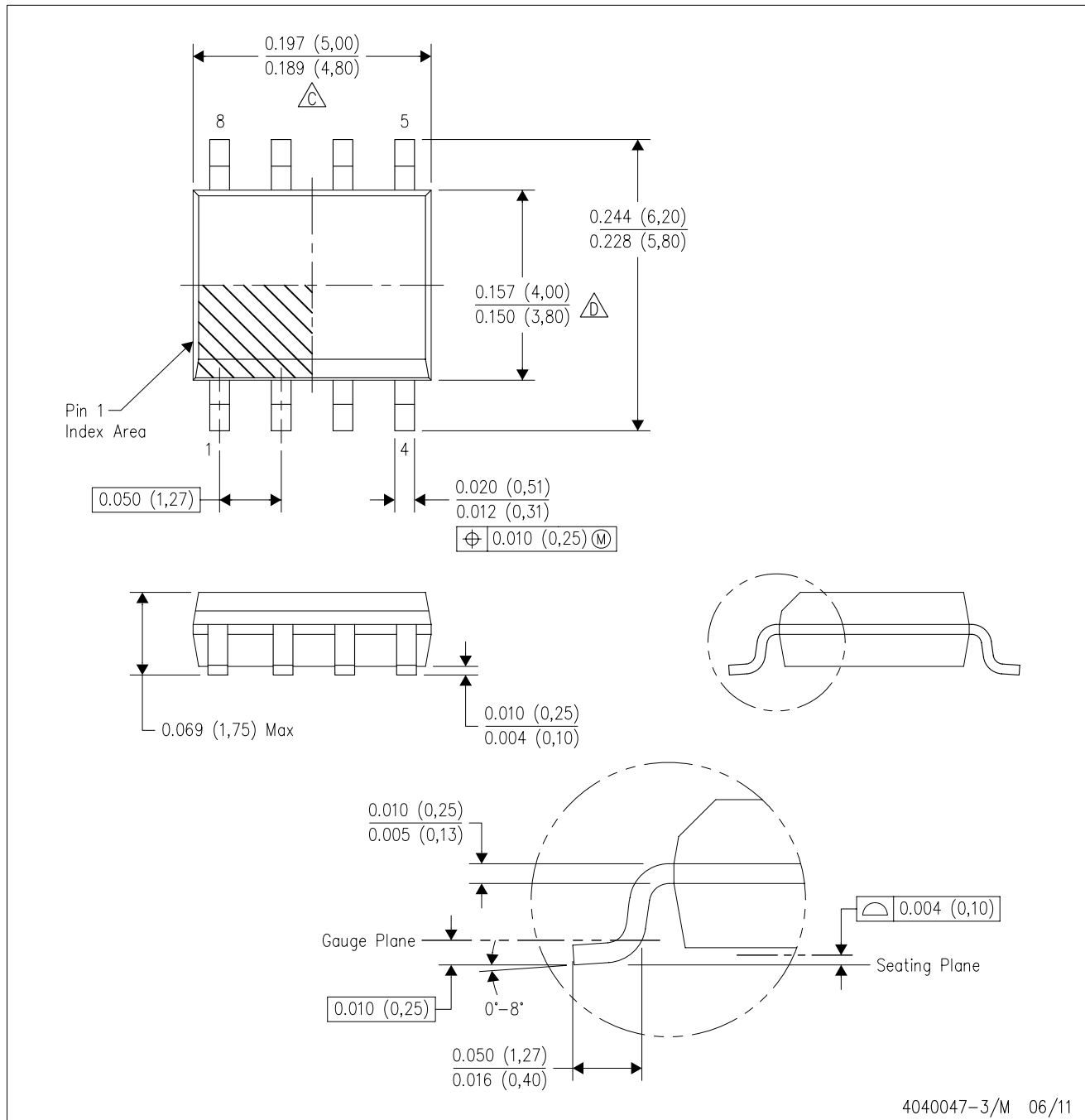


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
LM2662MX	SOIC	D	8	2500	349.0	337.0	45.0
LM2662MX/NOPB	SOIC	D	8	2500	349.0	337.0	45.0
LM2663MX	SOIC	D	8	2500	349.0	337.0	45.0
LM2663MX/NOPB	SOIC	D	8	2500	349.0	337.0	45.0

D (R-PDSO-G8)

PLASTIC SMALL OUTLINE



- NOTES:
- A. All linear dimensions are in inches (millimeters).
 - B. This drawing is subject to change without notice.
 - $\triangle C$ Body length does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.006 (0,15) each side.
 - $\triangle D$ Body width does not include interlead flash. Interlead flash shall not exceed 0.017 (0,43) each side.
 - E. Reference JEDEC MS-012 variation AA.

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